

SOL-A-TROL ALUMINUM PRODUCTS

SERIES '540' SINGLE/DOUBLE HUNG WINDOW WITH IMPACT LOUVER BLADES

LARGE MISSILE IMPACT - IMPACT LEVEL 'D'

GENERAL NOTES:

- THIS PRODUCT HAS BEEN DESIGNED AND TESTED TO COMPLY WITH THE REQUIREMENTS OF THE 8TH EDITION FBC 2023/ OR 9TH EDITION FBC 2026, INCLUDING HIGH VELOCITY HURRICANE ZONE (HVHZ).
- WINDOWS RATED FOR LARGE MISSILE IMPACT. IMPACT SHUTTERS ARE NOT REQUIRED.
- THESE WINDOWS ARE APPROVED FOR AIR AND WATER INFILTRATION.
- ANCHORS SHALL BE AS LISTED, SPACED AS SHOWN ON DETAILS. ANCHORS EMBEDMENT TO BASE MATERIAL SHALL BE BEYOND WALL DRESSING OR STUCCO.
- ANCHORING OR LOADING CONDITIONS NOT SHOWN IN THESE DETAILS ARE NOT PART OF THIS APPROVAL.
- MATERIALS INCLUDING BUT NOT LIMITED TO STEEL/METAL SCREWS THAT COME INTO CONTACT WITH OTHER DISSIMILAR MATERIALS SHALL MEET THE REQUIREMENTS OF THE 8TH EDITION FBC 2023/ OR 9TH EDITION FBC 2026 SECTION AS APPLICABLE.
- METAL STRUCTURES NOT BY SOL-A-TROL ALUMINUM PRODUCTS, INC. TO BE DESIGNED TO SUPPORT THE LOADS IMPOSED BY THIS GLAZING SYSTEM AND TO TRANSFER SUCH LOADS TO THE BUILDING MAIN STRUCTURE.
- ULTIMATE LOAD OBTAINED FROM ASCE 7-22, MULTIPLY BY 0.6 SHALL BE LESS THAN OR EQUAL TO MAX. DESIGN LOAD IN THIS DOCUMENT. THE DESIGN LOADS SHOWN IN THIS DOCUMENT ARE ALLOWABLE DESIGN LOADS.
- MANUFACTURER'S LABEL SHALL BE LOCATED ON A READILY VISIBLE LOCATION IN ACCORDANCE WITH SECTION 1709.9.3 OF FLORIDA BUILDING CODE LABELING TO COMPLY WITH SECTION 1709.9.2.
- HARDWARE CHECKED FOR WIND LOAD IN CLOSED POSITION ONLY; OPERATION PER MANUFACTURER’S INSTRUCTIONS. DOORS MUST BE CLOSED AND SECURED WHEN A HURRICANE WARNING IS ISSUED.
- INSTALLATION ANCHORS AND ASSOCIATED HARDWARE MUST BE MADE OF CORROSION RESISTANT MATERIAL OR HAVE A CORROSION RESISTANT COATING. COMPLIANCE WITH THESE CONDITIONS TO BE CHECKED PER FBC 1711.
- FASTENERS USED WITHIN 3,000 FEET OF A SALTWATER COASTLINE AND INSTALLED IN ENCLOSED SPACES SHALL BE GALVANIZED IN ACCORDANCE WITH SECTION 1711.1.1 (E.G., ASTM A153 CLASS D, ASTM A641 CLASS 35, OR EQUIVALENT CORROSION RESISTANCE).
- CONNECTORS AND METAL PLATES USED WITHIN 3,000 FEET OF A SALTWATER COASTLINE SHALL BE STANDARD GALVANIZED IN ACCORDANCE WITH SECTION 1711.1.2 (E.G., ASTM A653 G90, ASTM A123, OR PROTECTIVE COATING PER TPI 1).

USE CHARTS AS FOLLOWS.

- STEP 1: DETERMINE DESIGN WIND LOAD REQUIREMENTS BASED ON WIND VELOCITY, BLDG. HEIGHT, WIND ZONE USING APPLICABLE ASCE 7-22 STANDARD OR WIND TUNNEL REPORTS.
- STEP 2: SEE SHEET E1 FOR APPROVED TYPICAL ELEVATION & DESIGN LOAD.
- STEP 3: ANCHOR OPTION SEE SHEET A1.
- STEP 4: THE LOWEST VALUE RESULTING FROM STEPS 2 & 3 THAT EXCEED THE DESIGN WIND PRESSURES DETERMINED THRU STEP 1 SHALL APPLY TO ENTIRE SYSTEM.

ABBREVIATIONS AND SYMBOLS

D.L.O. - DAYLITE OPENING
W.H.- WINDOW HEIGHT
W.W.- WINDOW WIDTH
W/ - WITH
W/O - WITHOUT
O.C. - ON CENTER

C
7

SECTION NUMBER

SHEET NUMBER

LIMITATIONS OF USE

A- THIS PRODUCT EVALUATION DOCUMENT (P.E.D.) PREPARED BY THIS ENGINEER IS GENERIC AND DOES NOT PROVIDE INFORMATION FOR A SITE SPECIFIC PROJECT; i.e. WHERE THE SITE CONDITIONS DEVIATE FROM THE P.E.D.

B- CONTRACTOR TO BE RESPONSIBLE FOR THE SELECTION, PURCHASE AND INSTALLATION OF THIS PRODUCT BASED ON THIS PRODUCT EVALUATION PROVIDED HE/SHE DOES NOT DEVIATE FROM THE CONDITIONS DETAILED ON THIS DOCUMENT.

C- THIS PRODUCT EVALUATION DOCUMENT WILL BE CONSIDERED INVALID IF ALTERED BY ANY MEANS.

D- SITE SPECIFIC PROJECTS SHALL BE PREPARED BY A FLORIDA REGISTERED ENGINEER OR ARCHITECT WHICH WILL BECOME THE ENGINEER OF RECORD (E.O.R.) FOR THE PROJECT AND WHO WILL BE RESPONSIBLE FOR THE PROPER USE OF THE P.E.D ENGINEER OF RECORD, ACTING AS A DELEGATED ENGINEER TO THE P.E.D ENGINEER SHALL SUBMIT TO THIS LATTER THE SITE SPECIFIC DRAWINGS FOR REVIEW.

E- THIS P.E.D. SHALL BEAR THE DATE AND ORIGINAL SEAL AND SIGNATURE OF THE PROFESSIONAL ENGINEER OF RECORD THAT PREPARED IT.

FLORIDA APPROVAL:

FL26360.1

YIPING WANG
FLORIDA REGISTRATION
No 55988
C.A.N. 28677

STATE OF FLORIDA
PROFESSIONAL ENGINEER

Oct. 17th, 2026

MCY ENGINEERING, INC.
GLAZING CONSULTANTS
12781 MIRAMAR PKWY. STE. 301
MIRAMAR, FL 33027 P: 305.588.5224
www.MCYEngineering.com mcy@mcyengineering.com

540 SINGLE/DOUBLE HUNG WINDOW IMP. LOUVER BLADES

SOL-A-TROL
ALUMINUM PRODUCTS, INC.

4101 N.W. 132ND STREET MIAMI, FL 33054
TEL. (303)-681-2020

Drawn Date
10.17.2026

Scale
as shown

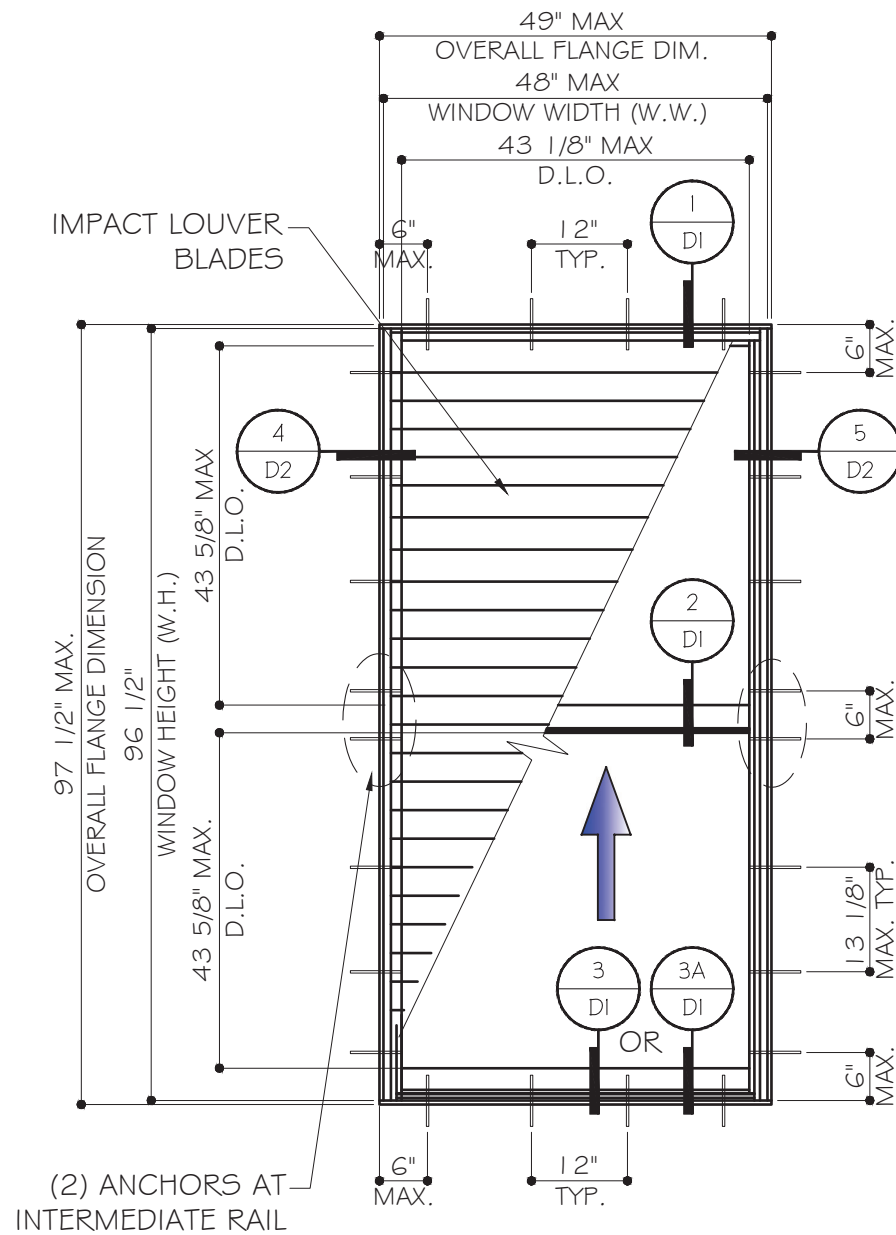
DRAWING NO.

AD18-06

COVER

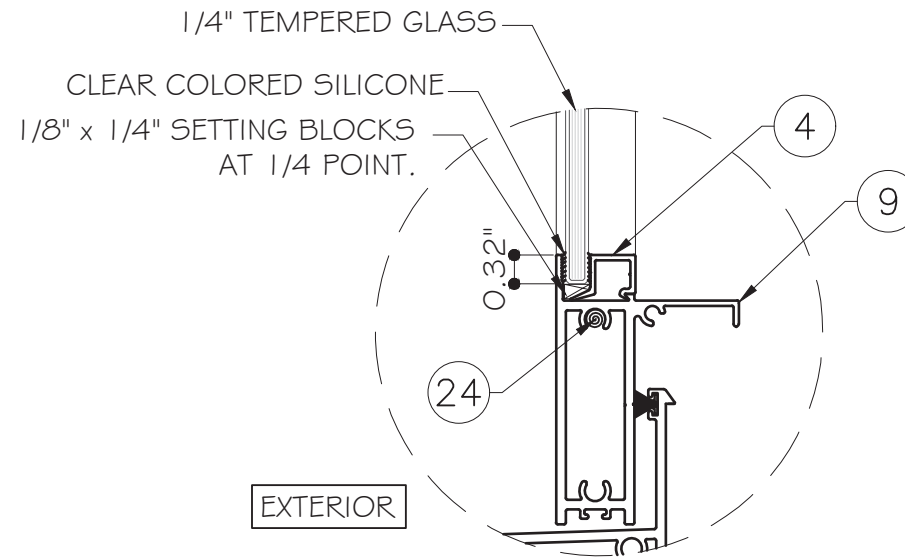
Sheet No.

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TYPICAL EXTERIOR ELEVATION

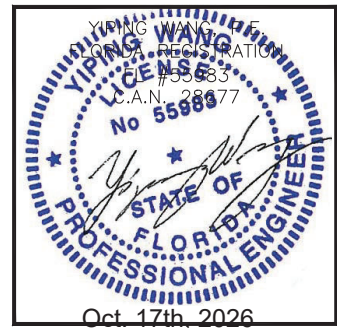
DESIGN LOADS
FOR SIZE SHOWN ABOVE OR SMALLER AS PERMITTED BY FBC
+75 PSF -75 PSF



GLASS TYPE

NOTE:
GLASS COMPLIES WITH ASTM
E1300-16 OR 24 (3 SEC. GUSTS).

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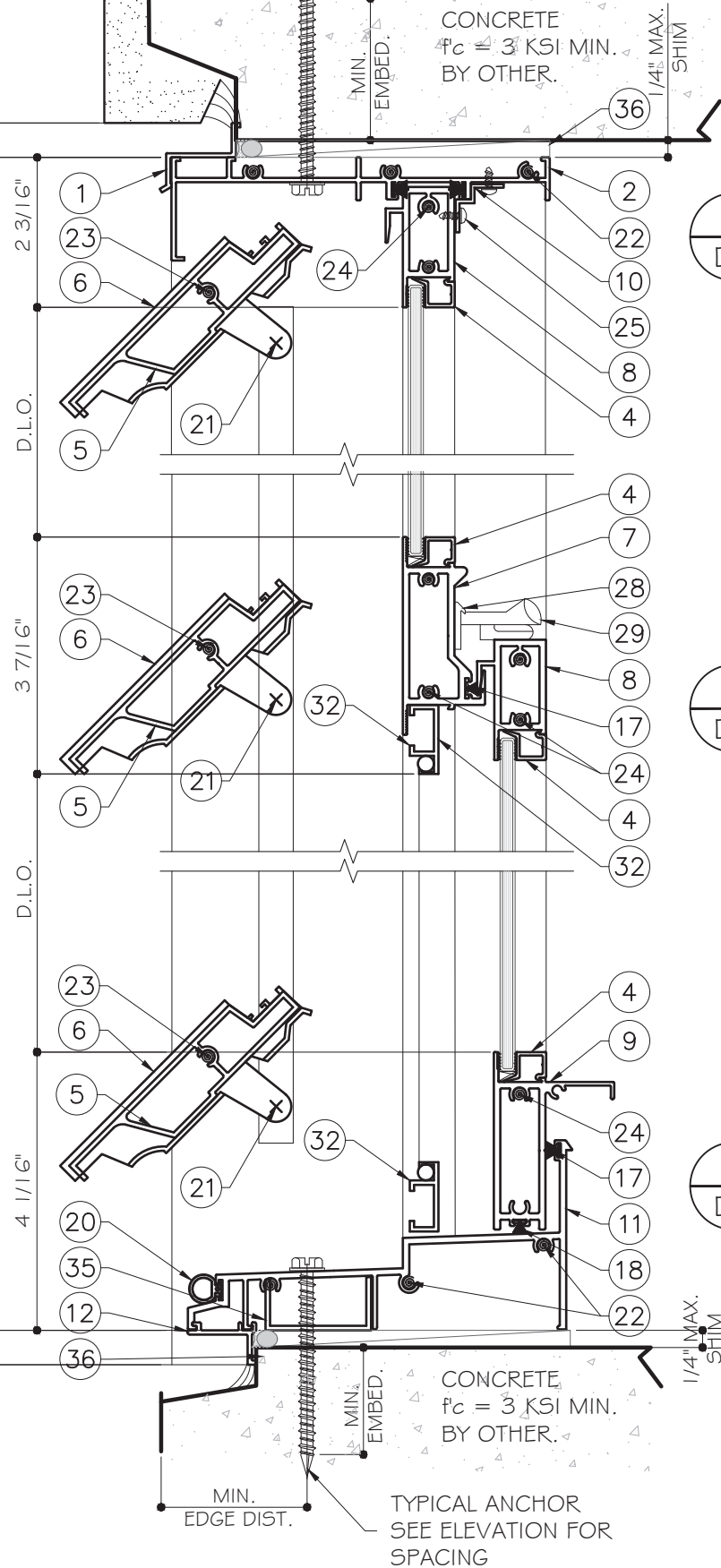
Rev. No.	Date	Drawn By	Description
Rev.3	10.17.2026	James	UPDATE TO FBC 2026
Rev.2	11.23.2023	James	UPDATE TO FBC 2023
Rev.1			
Drawn Date	10.17.2026	Scale	as shown
DRAWING NO.	AD18-06		
SHEET NO.	E1		
2	OF 8		

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mcy@mcyengineering.com

EXTERIOR

97 1/2" MAX. OVER ALL FLANGE DIMENSION

96 1/2" MAX. WINDOW HEIGHT (W.H.)

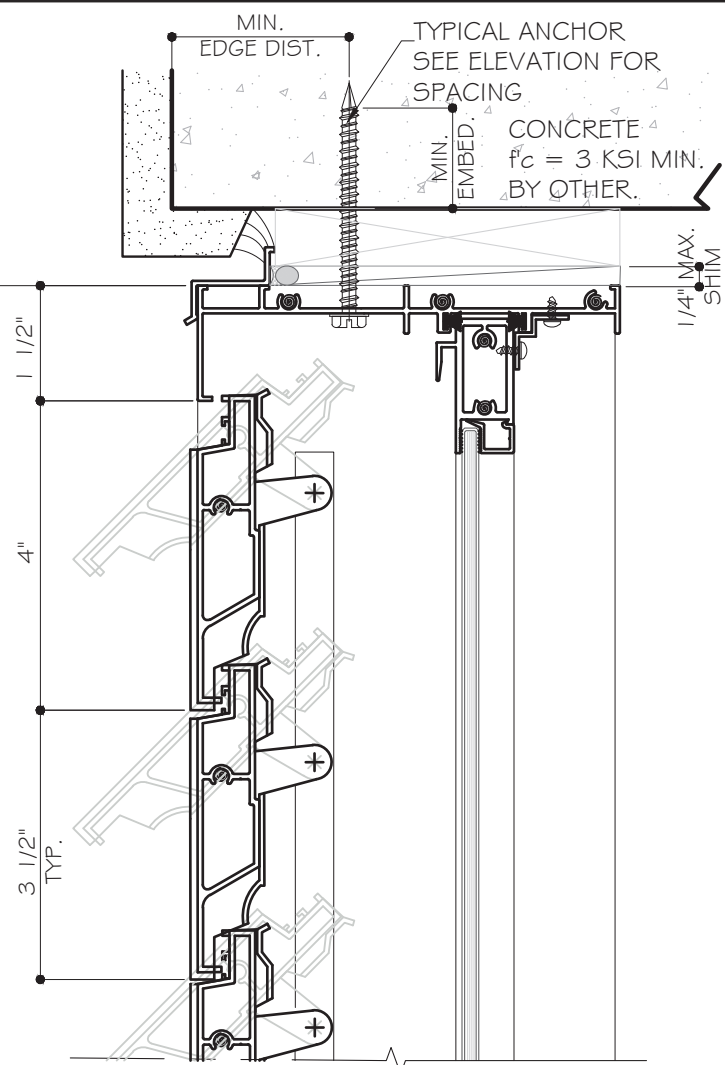


1
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DETAIL

2
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DETAIL

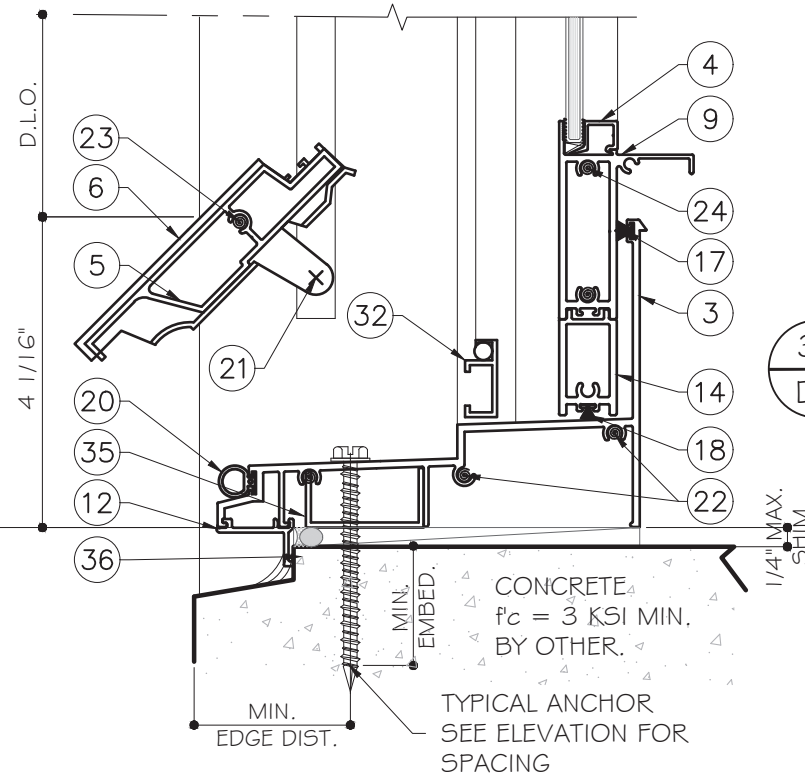
3
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DETAIL

EXTERIOR
F.H.



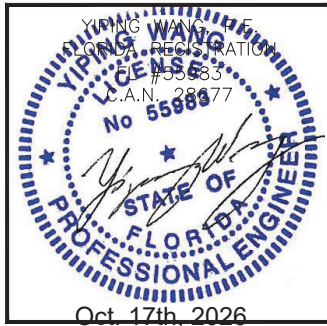
CLOSED LOUVERS
POSITION

EXTERIOR
F.H.



3A
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DETAIL

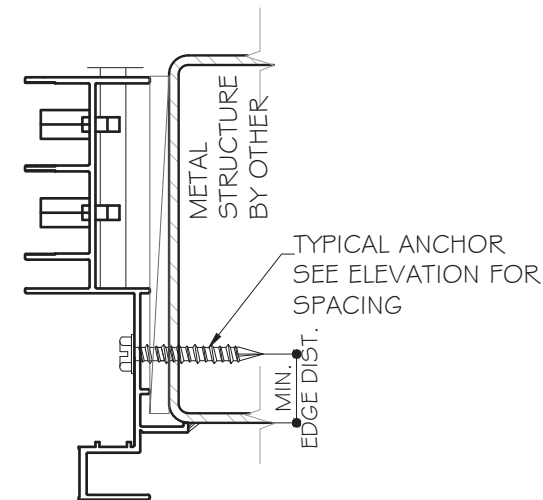
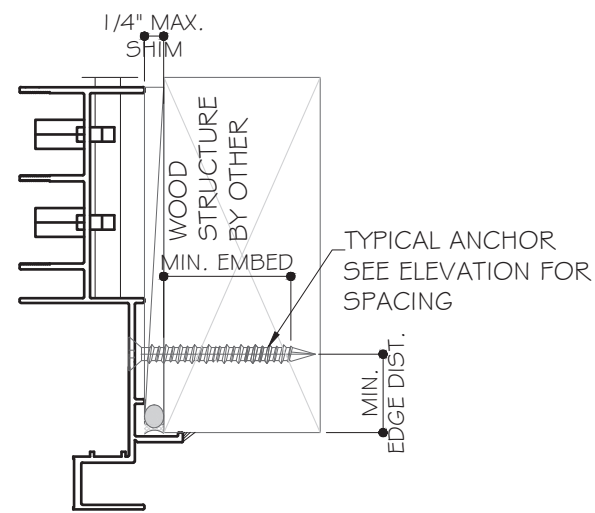
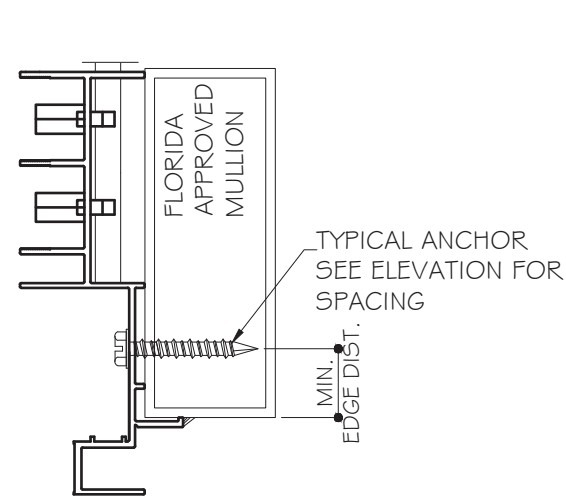
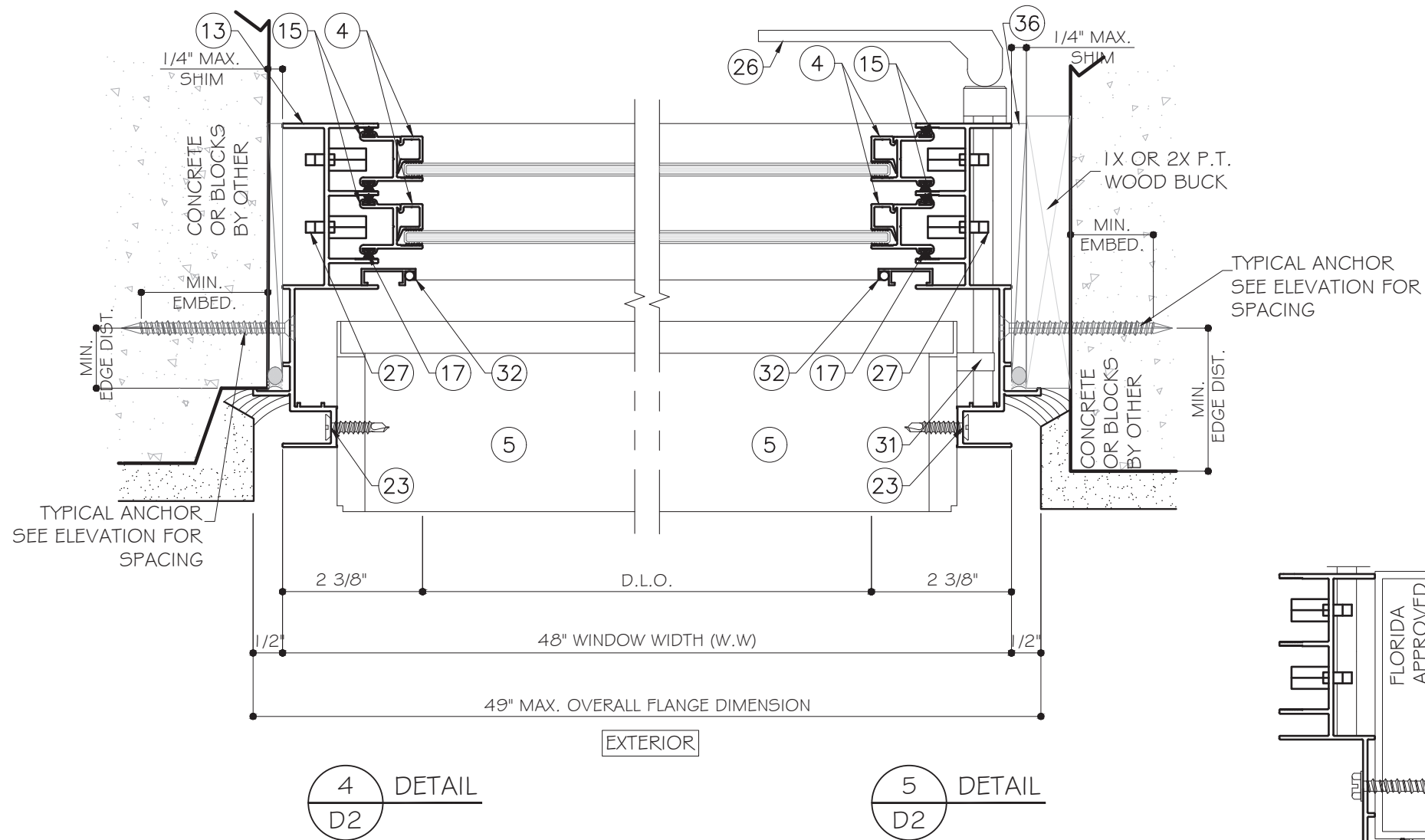
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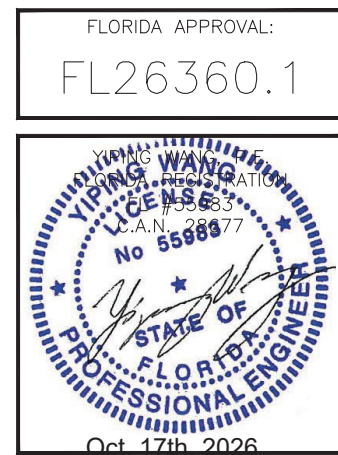
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Rev.1	10.17.2026	James	as shown
DRAWING NO. AD18-06			
Sheet No. 3 OF 8			



HARDWARE SCHEDULE:

- A. FOUR (4) SPRING AND PULLEY BALANCES, WITH I.D. BSI -- LOCATE TWO (2) AT EACH FRAME JAMB.
- B. TWO (2) SURFACE MOUNTED METALLIC CAM LOCKS, WITH I.D. BC 49 -- LOCATE AT BOTTOM VENT TOP RAIL, 9 1/2" FROM EACH END.
- C. TWO (2) SURFACE MOUNTED KEEPERS, WITH I.D. BC 39 LOCATE AT TOP VENT BOTTOM RAIL, 9 1/2" FROM EACH END.
- D. FOUR (4) PLASTIC VENT GUIDES, WITH NO I.D. MARKS -- LOCATE ONE (1) AT EACH END OF EACH VENT TOP RAIL.
- E. FOUR (4) STEEL BALANCE CLIPS, WITH I.D. MARKS -- LOCATE TWO (2) AT EACH FRAME JAMB, 90 1/2" AND 92" FROM BOTTOM.
- F. TWO (2) SURFACE MOUNTED LEVER TYPE CAM LOCKS, OPERATING LOUVERS, WITH I.D. SOLATROL -- LOCATE AT LEFT FRAME JAMB, 16" AND 58" FROM BOTTOM.
- G. FIFTY-FOUR (54) ALUMINUM PIVOT HINGES, WITH NO I.D. MARKS -- LOCATE ONE (1) AT EACH END OF EACH LOUVER.
- H. FOUR (4) ALUMINUM SLIDE BAR ASSEMBLIES, 3/4" X 47" LONG, WITH NO I.D. MARKS -- LOCATE ONE (1) AT EACH FRAME JAMB.



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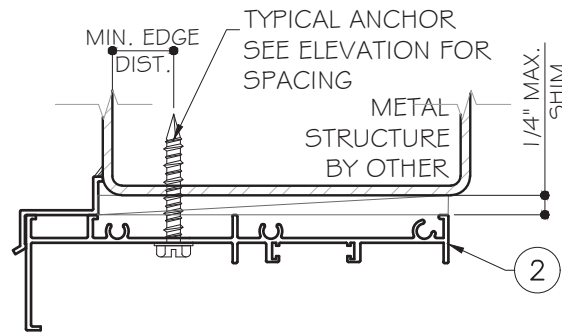
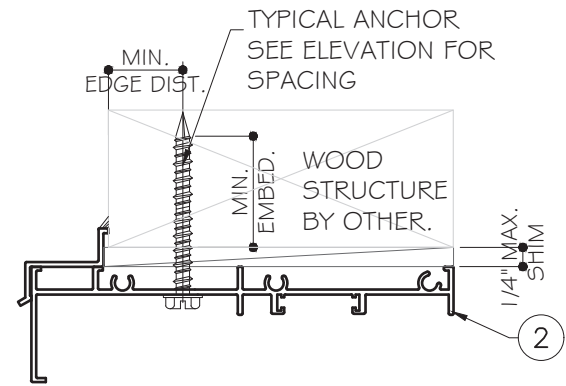
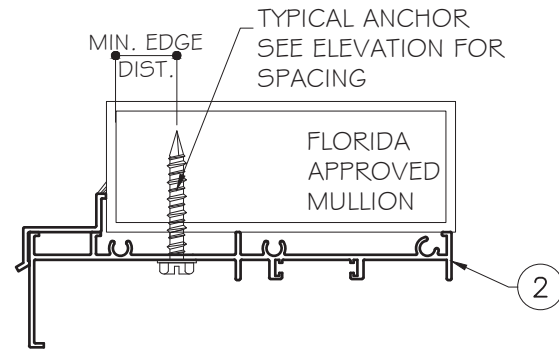
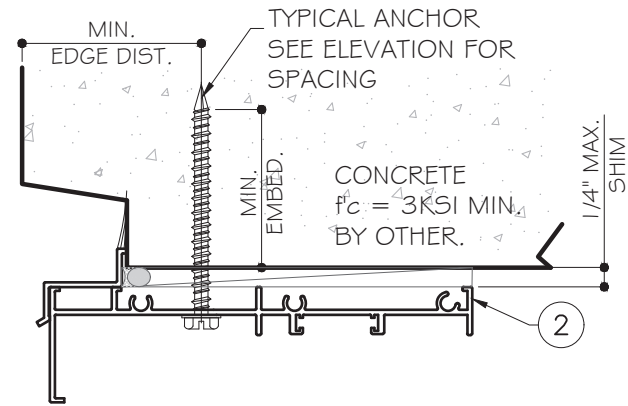
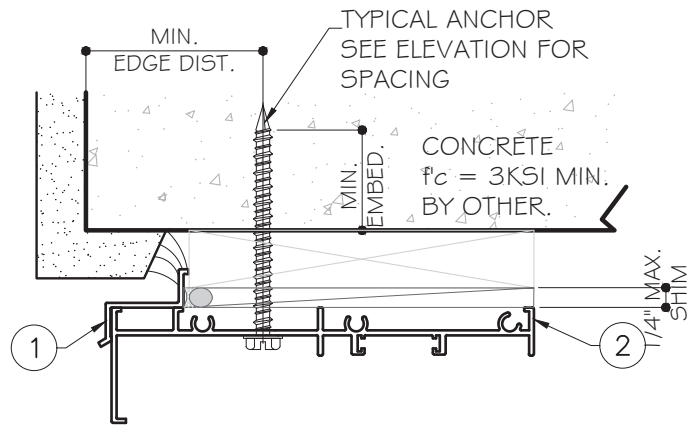
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as shown

Drawing No.
AD18-06

Sheet No.
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TYPICAL ANCHORS: SEE ELEVATIONS FOR SPACING

1/4" DIA. TAPCON ($F_u = 120 \text{ ksi}$, $F_y = 92 \text{ ksi}$)
 INTO 2BY WOOD BUCKS OR WOOD STRUCTURE
 WITH 1 1/2" MIN. PENETRATION INTO WOOD
 OR THRU 1 BY WOOD BUCKS
 1-3/4" MIN. EMBED INTO CONCRETE
 1-1/4" MIN. EMBED INTO HOLLOW BLOCK (JAMB ONLY)

1/4 DIA TAPCON ($F_u = 120 \text{ ksi}$, $F_y = 92 \text{ ksi}$)
 WITH 1 3/4" EMBED INTO CONCRETE
 OR 1-1/4" MIN. EMBED INTO MASONRY (JAMB ONLY)

1/4" ULTRACON+ BY 'DEWALT' ($F_u = 164 \text{ ksi}$, $F_y = 148 \text{ ksi}$)
 INTO 2BY WOOD BUCKS OR WOOD STRUCTURE
 WITH 1 1/2" MIN. PENETRATION INTO WOOD
 OR THRU 1 BY WOOD BUCKS
 1-3/4" MIN. EMBED INTO CONCRETE
 1-3/4" MIN. EMBED INTO GROUT FILLED BLOCK (JAMB ONLY)
 1-1/4" EMBED INTO HOLLOW BLOCK (JAMB ONLY)

1/4" ULTRACON+ BY 'DEWALT' ($F_u = 164 \text{ KSI}$, $F_y = 148 \text{ KSI}$)
 WITH 1 3/4" EMBED INTO CONCRETE
 1-3/4" MIN. EMBED INTO CONCRETE
 1-3/4" MIN. EMBED INTO GROUT FILLED BLOCK
 1-1/4" EMBED INTO HOLLOW BLOCK (JAMB ONLY)

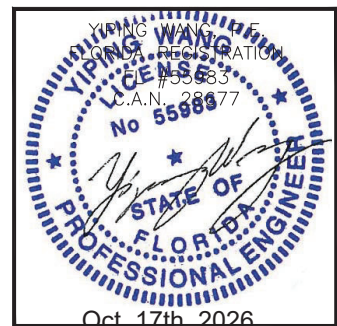
#14 SMS (GRADE 2) INTO:
 1/8" THK METAL STRUCTURE
 ALUM. 18" THK. (6063-T5 MIN.)
 STEEL: 12 GA MIN. THK.

#14 TEKS (GRADE 5, SELF DRILLING SCREW) INTO:
 1/8" THK METAL STRUCTURE
 ALUM. 18" THK. (6063-T5 MIN.)
 STEEL: 12 GA MIN. THK.

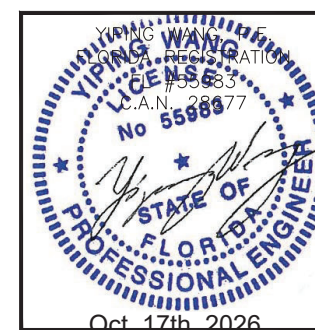
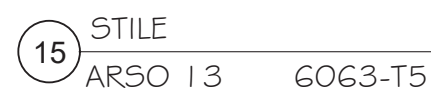
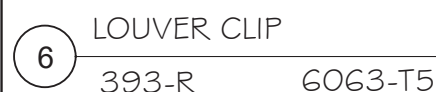
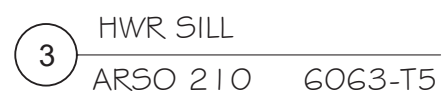
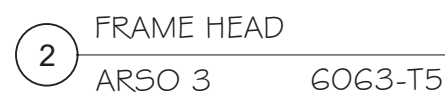
WEATHERSTRIPPING REQUIREMENTS:

- SINGLE ROW VINYL BULB LOCATED AT THE FRAME SILL ON THE EXTERIOR.
- SINGLE ROW, WOOL PILE WITH INTEGRAL PLASTIC LOCATED AT THE TOP VENT RAIL AND ON THE INTERIOR AND EXTERIOR OF FRAME HEAD, AND AT EACH VENT JAMB RAIL.
- ONE (1) STRIP OF PILE WEATHERSTRIP, 1 3/8" LONG LOCATED AT EACH END OF THE TOP VENT BOTTOM RAIL AND AT THE BOTTOM VENT TOP RAIL
- ONE (1) VINYL FLAP LOCATED AT THE BOTTOM VENT BOTTOM RAIL, AT THE INTERIOR SILL FLANGE AND AT THE TOP OF EACH LOUVER.
- ONE (1) ADHESIVE BACKED CLOSED CELL FOAM PAD, 1" X 1 1/2" X 1/2" HIGH LOCATED AT EACH LOWER FRAME CORNER.
- ONE (1) ADHESIVE BACKED CLOSED CELL FOAM PAD, 5/8" X 44" 7/8" X 1/4" HIGH LOCATED AT THE INTERIOR OF THE BOTTOM VENT BOTTOM RAIL.
- ONE (1) ADHESIVE BACKED CLOSED CELL FOAM PAD, 5/8" X 1" X 1/4" HIGH LOCATED AT THE LEFT END OF THE BOTTOM VENT BOTTOM RAIL.

FLORIDA APPROVAL:
 FL26360.1



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Rev.	Rev.	Date	Drawn	Revised
Rev. 2	Rev. 3	11-23-2023	James	UPDATE TO FBC 2023
		10-17-2026	James	UPDATE TO FBC 2026

DRAWING NO.

AD18-06

P1

Sheet No. 6 of 8

540 SINGLE/DOUBLE HUNG WINDOW IMP. LOUVER BLADES

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ALUMINUM PRODUCTS, INC.

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ALUMINUM PRODUCTS, INC.
4101 N.W. 132ND STREET MIAMI, FL 33054

TEL. (303)-681-2020

MCY ENGINEERING, INC.

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12781 MIRAMAR PKWY. STE. 301

12701 MIRAMAR FWY.
MIRAMAR, FL. 33027

engineering.com

mcy@mcvengeering.com

mcy@mcvengeering.com

VENT TOP RAIL TO
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VENT BOTTOM RAIL
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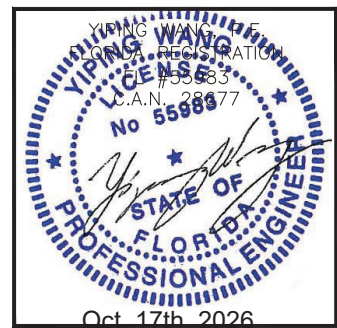
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NOTE: MEETING RAIL IS NOT FIXED TO FRAME IN
EITHER SINGLE OR DOUBLE HUNG CONFIGURATION

NOTE: MEETING RAIL IS NOT FIXED TO FRAME IN
EITHER SINGLE OR DOUBLE HUNG CONFIGURATION

FLORIDA APPROVAL:
FL26360.1



Rev. No.	Date	Drawn By	Description
Rev.3	10.17.2026	James	UPDATE TO FBC 2026
Rev.2	11.23.2023	James	UPDATE TO FBC 2023
Drawn Date	10.17.2026	Scale	as shown
DRAWING NO. AD18-06			
ISO			
Sheet No. 8 OF 8			